



**BP2.EU**

**PRODUCT  
CATALOGUE**

**CLASSIC  
SERIES**

## Table of contents

# 1

### Steel roof tiles CLASSIC SERIES

11	HETA®
15	ALFA®
19	STIGMA®
23	BAVARIA Roof®
27	GAMMA®

# 2

### Steel roof gutter systems

32	INGURI®
34	Colours INGURI®
35	Charge material

# 3

### Trapezoidal sheets

40	Trapezoidal sheets T7 - T18 ECO
41	Trapezoidal sheets T35 - T55

# 4

### Flashing and accessories

44	Flashing
46	Accessories
46	Roof communication system
47	Ventilation chimney and roof windows
47	Skylights

# 5

### Technical information and contact

50	Anti-condensation coating
52	Colours
54	Contact

## MODULAR SERIES

### FEATURES OF THE SERIES

IZI<sup>®</sup>ROOF IZI<sup>®</sup>LOOK



ZET<sup>®</sup>ROOF ZET<sup>®</sup>LOOK



Modularity.

Colour and coating structure repeatability.

State-of-the-art technological solutions.

"Z"-type ribbing.

Professional packing.

55-year guarantee - applies to selected coatings.

## COMPACT SERIES

### FEATURES OF THE SERIES

HETA<sup>®</sup> 2.0



ALFA 2.0



Two-modular sheets.

3D cutting according to wave shape.

Installation holes.

Available in a wide range of colours and coating types.

STIGMA<sup>®</sup> 2.0



BAVARIA<sup>ROOF</sup> 2.0



GAMMA<sup>®</sup> 2.0



## CLASSIC SERIES

### FEATURES OF THE SERIES

HETA<sup>®</sup>



ALFA<sup>®</sup>



Classic metal roof tiles cut to dimension.

3D cutting according to wave shape.

Installation holes on ribs 30 mm, 35 mm and 40 mm.

Available in a wide range of colours and coating types.



Specific warranty terms and conditions are stated in the warranty card. In case of modular metal sheet roofing tiles IZI<sup>®</sup>Roof, IZI<sup>®</sup>Look and ZET<sup>®</sup>Roof and ZET<sup>®</sup>Look, the guarantee becomes valid after registering on the internet site [www.warranty.bp2.eu](http://www.warranty.bp2.eu).



## CLASSIC SERIES

CLASSIC SERIES is a line of popular metal roofings perfectly matched to the roof design. It consists of different roofing tile profiles, manufactured in the form of metal sheets cut to specific dimension according to the order.

The line of classic steel roof tiles covers already known products of recognized renown: **ALFA**<sup>®</sup> and **GAMMA**<sup>®</sup>. WIn 2020, the CLASSIC SERIES is complemented by three completely new profiles: **HETA**<sup>®</sup>, **STIGMA**<sup>®</sup> and **BAVARIA Roof**<sup>®</sup>.

The most important features of CLASSIC SERIES roof tiles:

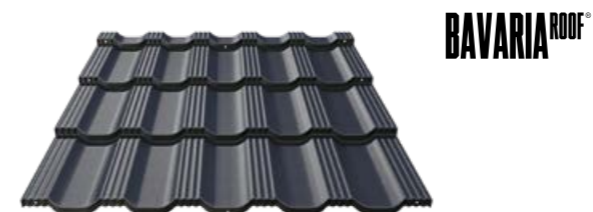
**Metal sheets cut to dimension** are perfectly matched to a specific roof design.

**The 3D cutting according to the wave shape** that hides the horizontal joints of the sheets, significantly improves the aesthetics of the roof finish.

**The ready-made holes** in the vertical ribs facilitate fast and tight fitting of the sheets. It is not only easier installation but also much shorter installation time (applies to version with rib 30mm and higher).

**Available in all colours, thicknesses and coating types.**

**EASY LINK** - authorial solution implemented in **HETA**<sup>®</sup> and **ALFA**<sup>®</sup> roofing tiles to match the sheets like never before. Special cut-out and profile of the extreme rib allows perfect match of the sheets at the connection point.



1

# STEEL ROOF TILES CLASSIC SERIES



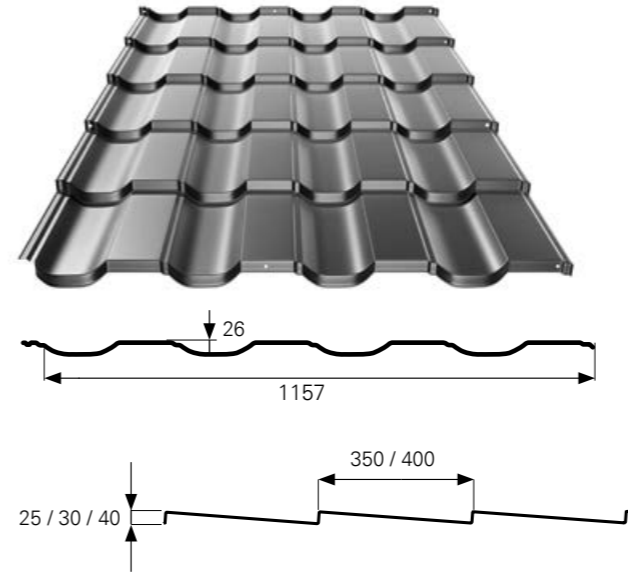
- 11 HETA®
- 15 ALFA®
- 19 STIGMA®
- 23 BAVARIA ROOF®
- 27 GAMMA®

# Steel roof tiles CLASSIC SERIES



# HETA®

25/350  
25/400  
30/350  
40/350



Technical parameters [in mm]	
Effective width	1157
Total width	1202
Thickness of steel sheet	0,5
Total profile height	51/56/66
Rib height for the module 350	25/30/40
Rib height for the module 400	25
Module length	min. 410 max. 6010
Weight	~ 4,5 kg/m <sup>2</sup>
Length of an overlap, when separating metal sheets	60

The product is also available in COMPACT version.

! Specific warranty terms and conditions are stated in the warranty card.

Coating [CODE]	Thickness of metal coating [g/m <sup>2</sup> ]	Thickness of paint coating [μm]	guarantee [years]
POLIESTER Standard [RAL]	275 ZN	25	10
MAT 35 Standard [TK]	275 ZN	35	15
MAT 35 ZM [TKEP]	120 ZMg	35	30
ICE COVER® ZM [ICEP]	120 ZMg	35	35
HERCULIT® [HC]	275 ZN	35	40

**EASY LINK**  
A proprietary solution that ensures unparalleled match of the panels. Special cut-out and profile of the extreme rib allows for a perfect match of the sheets at the connection point.

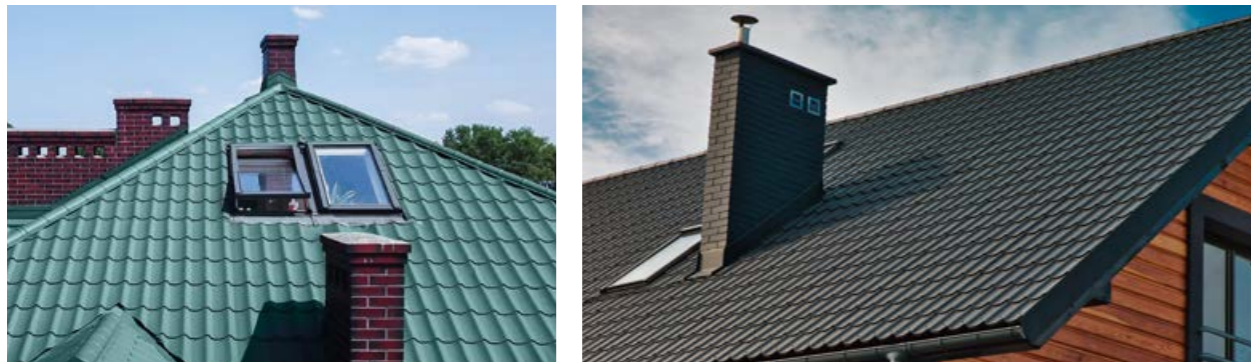
**3D cutting**  
Steel roof tiles HETA® are cut according to the wave shape, therefore the horizontal joints of the sheets are not visible.

**Installation holes**  
Steel roof tiles HETA® with ribs with the height of 30 mm and 40 mm have installation holes on the vertical ribs.

Steel roof tiles CLASSIC SERIES

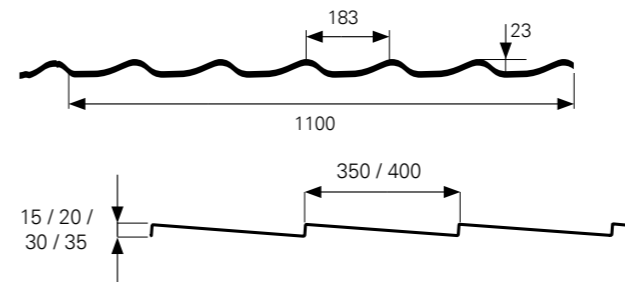


# Steel roof tiles CLASSIC SERIES



# ALFA®

15/350  
15/400  
20/350  
20/400  
30/350  
35/350



Technical parameters [in mm]	
Effective width	1100
Total width	1183
Thickness of steel sheet	0,5
Total profile height	38/43/53/58
Rib height for the module 350	15/20/30/35
Rib height for the module 400	15/20
Module length	min. 410 max. 6010
Weight	~ 4,5 kg/m <sup>2</sup>
Length of an overlap, when separating metal sheets	60

The product is also available in COMPACT version.

**!** Specific warranty terms and conditions are stated in the warranty card.

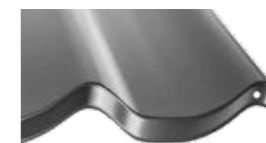
Coating [CODE]	Thickness of metal coating [g/m <sup>2</sup> ]	Thickness of paint coating [μm]	guarantee [years]
POLIESTER Standard [RAL]	275 ZN	25	10
MAT 35 Standard [TK]	275 ZN	35	15
MAT 35 ZM [TKEP]	120 ZMg	35	30
ICE COVER® ZM [ICEP]	120 ZMg	35	35
HERCULIT® [HC]	275 ZN	35	40



**EASY LINK**  
A proprietary solution that ensures unparalleled match of the panels. Special cut-out and profile of the extreme rib allows for a perfect match of the sheets at the connection point.



**3D cutting**  
Steel roof tiles ALFA® are cut according to the wave shape, therefore the horizontal joints of the sheets are not visible.



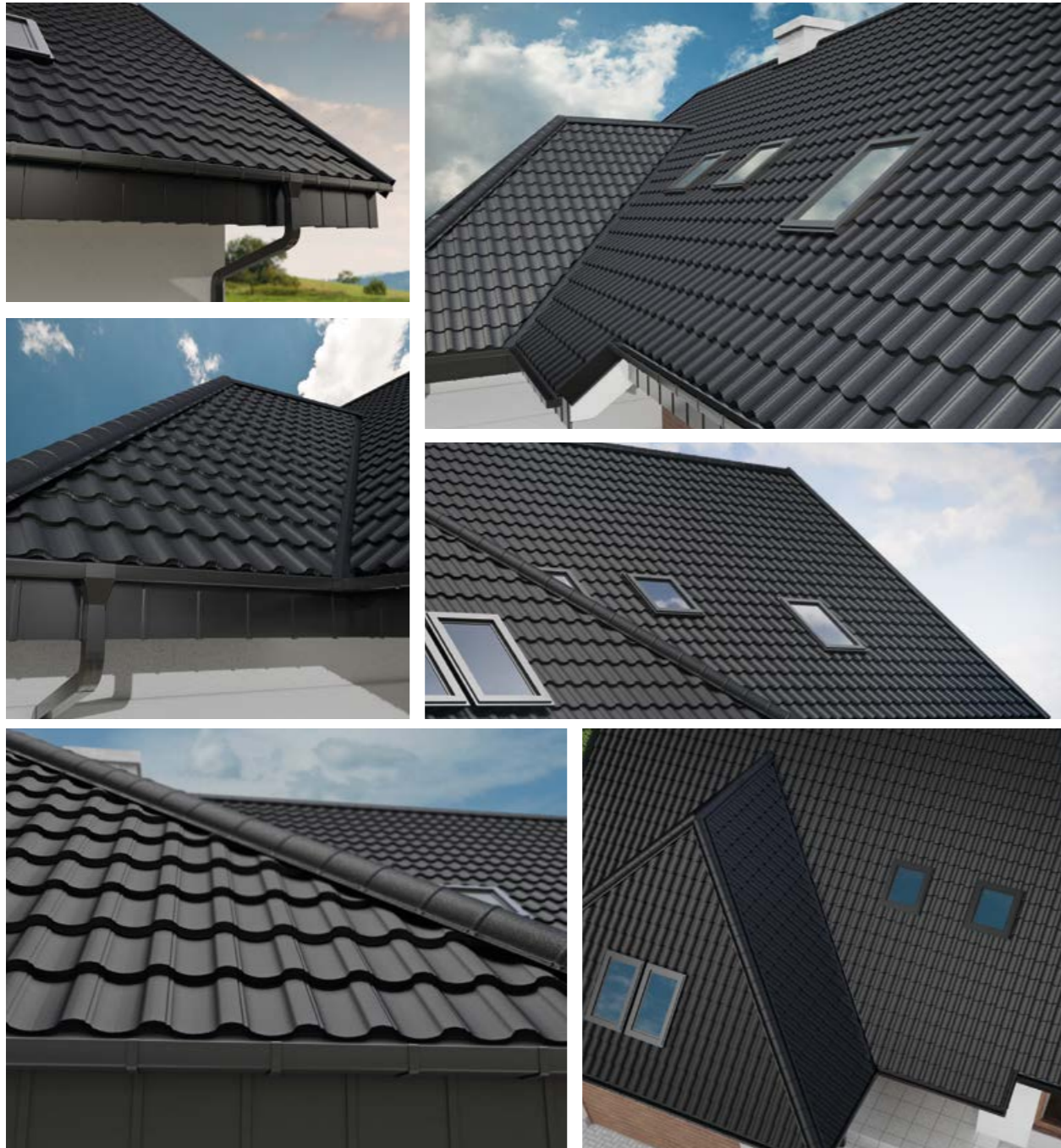
**Installation holes**  
Steel roof tiles ALFA® with ribs with the height of 30 mm and 35 mm have installation holes on the vertical ribs.



Steel roof tiles CLASSIC SERIES

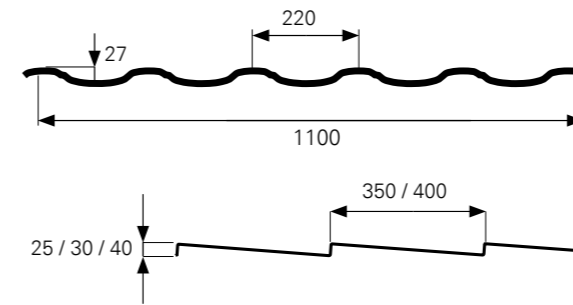


# Steel roof tiles CLASSIC SERIES




# STIGMA®

25/350  
25/400  
30/350  
40/350

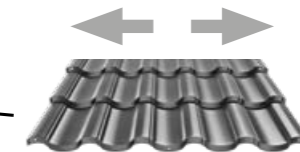


Technical parameters [in mm]	
Effective width	1100
Total width	1187
Thickness of steel sheet	0,5
Total profile height	52/57/67
Rib height for the module 350	25/30/40
Rib height for the module 400	25
Module length	min. 370 max. 6110
Weight	~ 4,5 kg/m <sup>2</sup>
Length of an overlap, when separating metal sheets	20

The product is also available in COMPACT version.

 Specific warranty terms and conditions are stated in the warranty card.

Coating [CODE]	Thickness of metal coating [g/m <sup>2</sup> ]	Thickness of paint coating [μm]	guarantee [years]
POLIESTER Standard [RAL]	275 ZN	25	10
MAT 35 Standard [TK]	275 ZN	35	15
MAT 35 ZM [TKEP]	120 ZMg	35	30
ICE COVER® ZM [ICEP]	120 ZMg	35	35
HERCULIT® [HC]	275 ZN	35	40



**Symmetrical installation**  
Design of the metal sheet roof tiles STIGMA® allows for installing in any direction (from the left or right).



**3D cutting**  
Steel roof tiles STIGMA® are cut according to the wave shape, therefore the horizontal joints of the sheets are not visible.



**Installation holes**  
Steel roof tiles STIGMA® with ribs with the height of 30 mm and 40 mm have installation holes on the vertical ribs.

Steel roof tiles CLASSIC SERIES



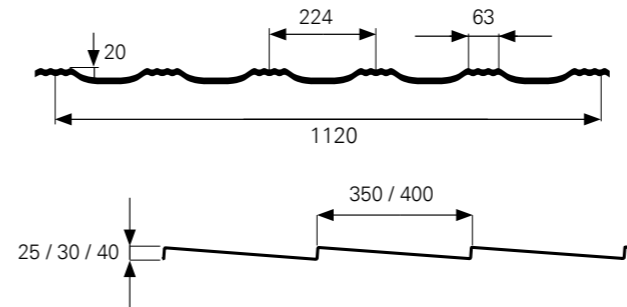
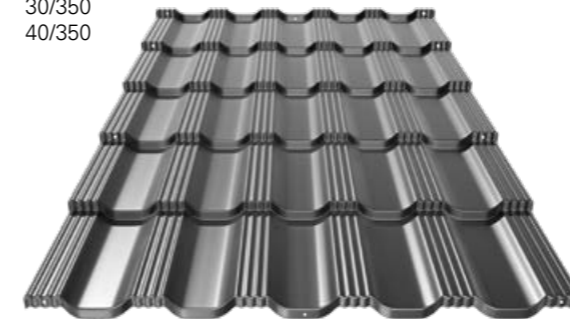
# Steel roof tiles CLASSIC SERIES



## BAVARIA ROOF®

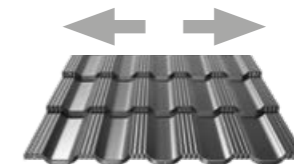
The product is also available in COMPACT version.

25/350  
25/400  
30/350  
40/350



! Specific warranty terms and conditions are stated in the warranty card.

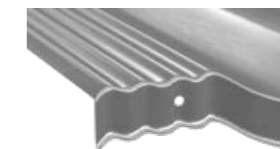
Coating [CODE]	Thickness of metal coating [g/m <sup>2</sup> ]	Thickness of paint coating [μm]	guarantee [years]
POLIESTER Standard [RAL]	275 ZN	25	10
MAT 35 Standard [TK]	275 ZN	35	15
MAT 35 ZM [TKEP]	120 ZMg	35	30
ICE COVER® ZM [ICEP]	120 ZMg	35	35
HERCULIT® [HC]	275 ZN	35	40



**Symmetrical installation**  
Design of the metal sheet roof tiles BAVARIA Roof® allows for installing in any direction (from the left or right).



**3D cutting**  
Steel roof tiles BAVARIA Roof® are cut according to the wave shape, therefore the horizontal joints of the sheets are not visible.



**Installation holes**  
Steel roof tiles BAVARIA Roof® with ribs with the height of 30 mm and 40 mm have installation holes on the vertical ribs.

Technical parameters [in mm]	
Effective width	1120
Total width	1206
Thickness of steel sheet	0,5
Total profile height	45/50/60
Rib height for the module 350	25/30/40
Rib height for the module 400	25
Module length	min. 370 max. 6110
Weight	~ 4,5 kg/m <sup>2</sup>
Length of an overlap, when separating metal sheets	20

Steel roof tiles CLASSIC SERIES



**BAVARIA** ROOF®

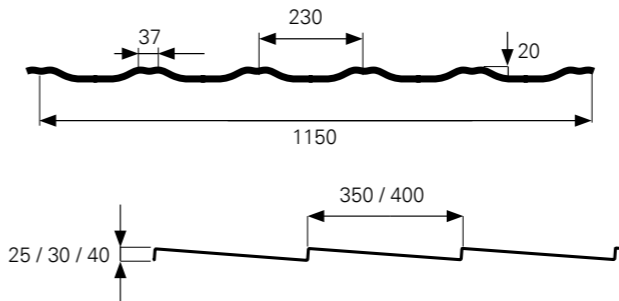


# Steel roof tiles CLASSIC SERIES



# GAMMA®

25/350  
25/400  
30/350  
40/350

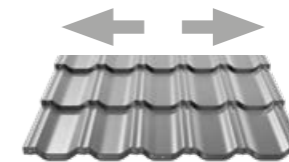


Technical parameters [in mm]	
Effective width	1150
Total width	1212
Thickness of steel sheet	0,5
Total profile height	45/50/60
Rib height for the module 350	25/30/40
Rib height for the module 400	25
Module length	min. 370, max. 6110
Weight	~ 4,5 kg/m <sup>2</sup>
Length of an overlap, when separating metal sheets	20

The product is also available in COMPACT version.

! Specific warranty terms and conditions are stated in the warranty card.

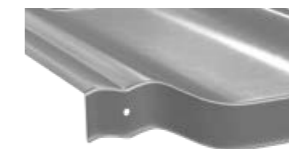
Coating [CODE]	Thickness of metal coating [g/m <sup>2</sup> ]	Thickness of paint coating [µm]	guarantee [years]
POLIESTER Standard [RAL]	275 ZN	25	10
MAT 35 Standard [TK]	275 ZN	35	15
MAT 35 ZM [TKEP]	120 ZMg	35	30
ICE COVER® ZM [ICEP]	120 ZMg	35	35
HERCULIT® [HC]	275 ZN	35	40



**Symmetrical installation**  
Design of the metal sheet roof tiles GAMMA® allows for installing in any direction (from the left or right).



**3D cutting**  
Steel roof tiles GAMMA® are cut according to the wave shape, therefore the horizontal joints of the sheets are not visible.



**Installation holes**  
Steel roof tiles GAMMA® with ribs with the height of 30 mm and 40 mm have installation holes on the vertical ribs.

Steel roof tiles CLASSIC SERIES



**GAMMA**<sup>®</sup>



2



# STEEL ROOF GUTTER SYSTEMS

32 INGURI®  
34 COLOURS INGURI®  
35 CHARGE MATERIAL



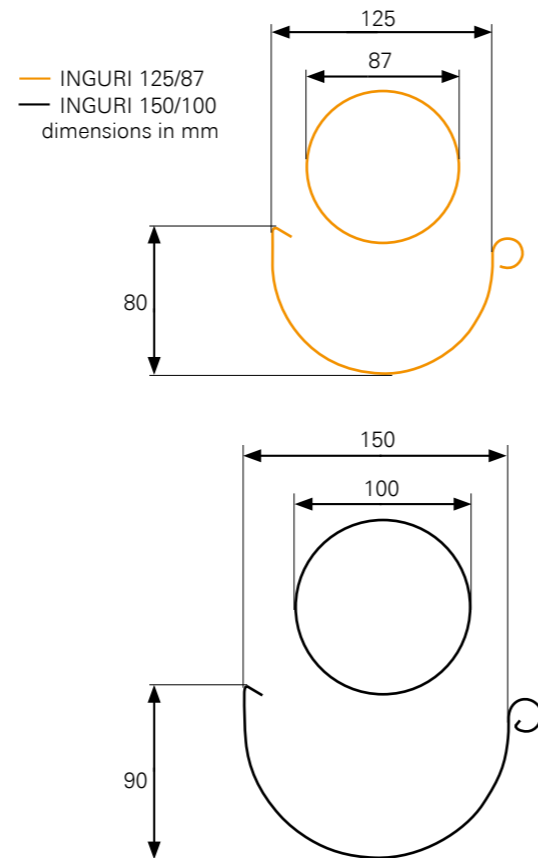
## Steel roof gutter systems



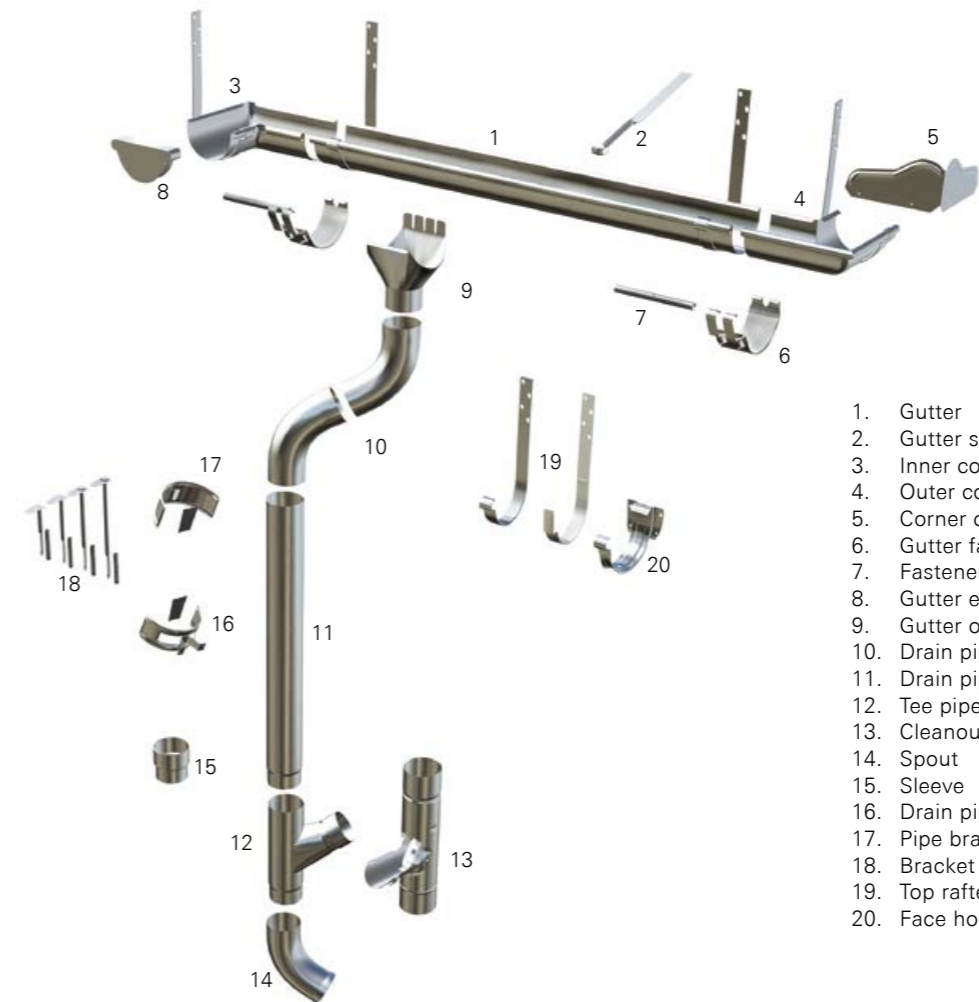
125/87  
150/100

Application of a right gutter system allows for effective water discharge from roofing, which is vital for its durability and functionality. It also protects the building's façade from damages caused by moisture. INGURI® are complete gutter systems made from two-side coated steel of highest quality. All the systems' elements are designed in a way that

assures easy alignment and quick installation. The shape and depth of gutters assure effective water discharge, even during intense and long rainfalls.



## DESCRIPTION OF SYSTEM COMPONENTS



1. Gutter
2. Gutter support
3. Inner corner
4. Outer corner
5. Corner cover
6. Gutter fasteners
7. Fastener stabilizer
8. Gutter end cap
9. Gutter outlet
10. Drain pipe elbow
11. Drain pipe
12. Tee pipe
13. Cleanout
14. Spout
15. Sleeve
16. Drain pipe clamp half
17. Pipe bracket for anchors
18. Bracket anchors
19. Top rafter hooks
20. Face hook


## Steel roof gutter systems

# COLOURS


### INGURI®

INGURI® pipes are manufactured from sheet with hot galvanized feed, which after chemical cleansing and undergoing passivation is coated with anti-corrosion coats and a decorative, organic coat. The sheet is 0,6 mm thick, with the organic layer being material of high resistance to atmospheric conditions and mechanical damage, as well as UV radiation that causes color loss.


The INGURI® Systems are also manufactured from Aluzinc 185 sheets with additional double-sided polymeric Easyfilm® polymeric coating.




Specific warranty terms and conditions are stated in the warranty card.




Printing technology does not have the capability of reproducing coating colours precisely. The colours shown here are intended for the orientation purposes only and may vary from those of the coatings themselves.




CHERRY




GRAPHITE




BRICK




CHOCOLATE BROWN



DARK BROWN



WHITE\*



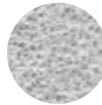
BLACK

Code	Thickness of paint coating	Thickness of galvanized coating	Corrosion (resistance)	UV radiation (resistance)	Warranty period (years)
INGURI [PUR/PUR]	50 µm	275 g/m <sup>2</sup>	C4	RUV3	30

### Aluzinc INGURI [AZ 185]

It is a steel sheet double-side coated with a zinc-aluminium alloy in a process similar to hot dip galvanizing. That way, it meets the most stringent requirements regarding the resistance of steel sheets against atmospheric corrosion and corrosion in humid environments.

It comes with an additional, Easyfilm® protective polymer coating, which also protects the steel edges in coils and improves the aesthetics of the surface.



AZ

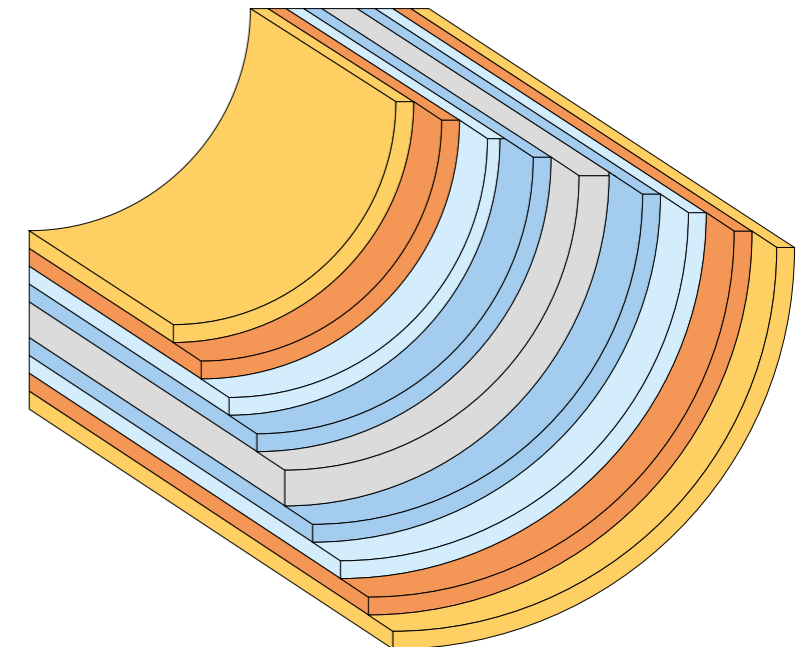
Code	Thickness of coating	Corrosion (resistance)	UV radiation (resistance)	Warranty period (years)
Aluzinc [AZ 185]	185 g/m <sup>2</sup>	C3	n/a.	15

\*WHITE colour available for the system INGURI® 150/100.

# CHARGE MATERIAL

The material for the manufacturing of INGURI® gutters is supplied by recognized companies, which deliver the highest-quality steel in the form of Aluzinc sheet metal - galvanized and coated - constituting the input material for gutter production. A careful selection of the input material producer has a crucial impact on the quality and durability of a product. It is manifested in its resistance to corrosion and discolourations. Therefore, the INGURI® gutter systems are subject to a long warranty.

Coated sheet section



#### Legend

- Organic coating
- Priming coat
- Anti-corrosion coat
- Metallic coating
- Steel core

Steel roof gutter systems



**3**

# **TRAPEZOIDAL SHEETS**



**40 TRAPEZOIDAL SHEETS T7 - T18 ECO**  
**41 TRAPEZOIDAL SHEETS T35 - T55**

## Trapezoidal sheets

**T7**

ROOF VERSION T7D



FAÇADE VERSION T7E



Technical parameters [in mm]	
Effective width	1177
Total width	~1210
Height of profile	7,0
Thickness of steel sheet	0,5–1,0
Max. length of sheet	6000

**T14**

ROOF VERSION T14D



FAÇADE VERSION T14E



Technical parameters [in mm]	
Effective width	1100
Total width	~1161
Height of profile	13
Thickness of steel sheet	0,5–1,0
Max. length of sheet	8000

**T18**

ROOF VERSION T18D



FAÇADE VERSION T18E



Technical parameters [in mm]	
Effective width	1075
Total width	~1125
Height of profile	17
Thickness of steel sheet	0,5–1,0
Max. length of sheet	12 000

**T18 ECO**

ROOF VERSION T18E-D



FAÇADE VERSION T18E-E



Technical parameters [in mm]	
Effective width	1125
Total width	~1173
Height of profile	17
Thickness of steel sheet	0,5–1,0
Max. length of sheet	12 000

**T35**

ROOF VERSION T35D



FAÇADE VERSION T35E



Technical parameters [in mm]	
Effective width	1065
Total width	~1106
Height of profile	34
Thickness of steel sheet	0,5–1,0
Max. length of sheet	12 000

**T35 ECO**

ROOF VERSION T35E-D



FAÇADE VERSION T35E-E



Technical parameters [in mm]	
Effective width	1080
Total width	~1120
Height of profile	34
Thickness of steel sheet	0,5–1,0
Max. length of sheet	12 000

**T50**

ROOF VERSION T50D



FAÇADE VERSION T50E



Technical parameters [in mm]	
Effective width	1055
Total width	~1100
Height of profile	47
Thickness of steel sheet	0,5–1,0
Max. length of sheet	12 000

**T55**

ROOF VERSION T55D



FAÇADE VERSION T55E



Technical parameters [in mm]	
Effective width	1020
Total width	~1054
Height of profile	53
Thickness of steel sheet	0,5–1,0
Max. length of sheet	12 000

**4**



# **FLASHING AND ACCESSORIES**

- 44 FLASHING**
- 46 ACCESSORIES**
- 46 ROOF COMMUNICATION SYSTEM**
- 47 VENTILATION CHIMNEY AND ROOF WINDOWS**
- 47 SKYLIGHTS**

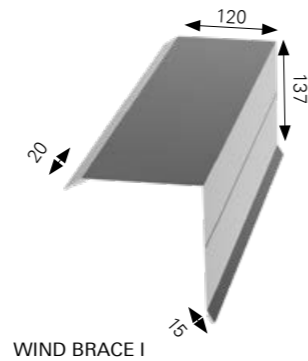
# FLASHINGS

Ridge tiles and flashings are an indispensable part of every correct roofing. They prevent water and wind intrusion and improve the appearance of the roof. The flashings are made from sheets available in the same range of coatings and colours as the metal roofing tiles, trapezoidal sheets and roof panels we produce.

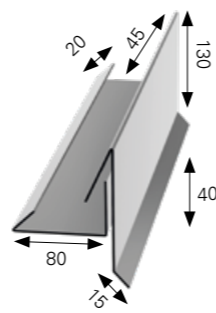


Standard flashings of the following dimensions: 2m long and 0.5mm thick. Non-standard flashings up to 8mm long and 2mm thick.\*

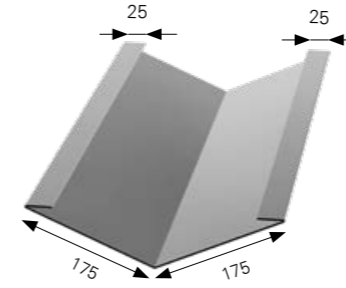
\* Does not apply to the bottoms and snow guards.



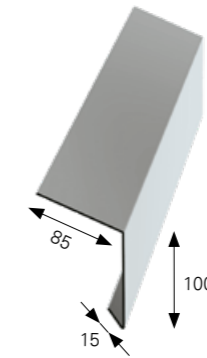
WIND BRACE I



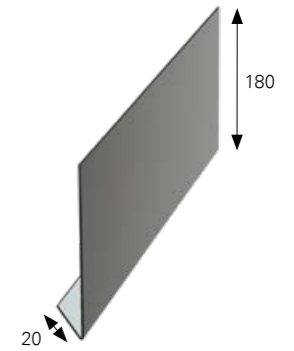
WIND BRACE II



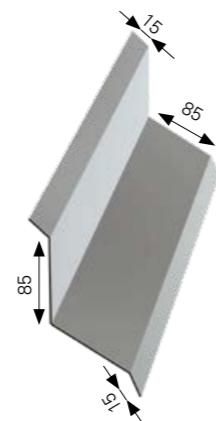
GUTTER BASKET



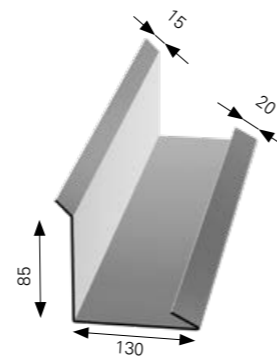
OVER-GUTTER STRIP



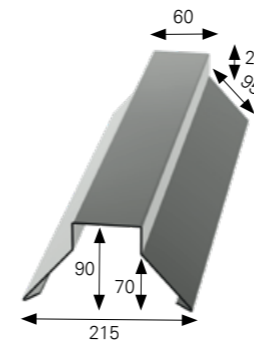
UNDER-GUTTER STRIP



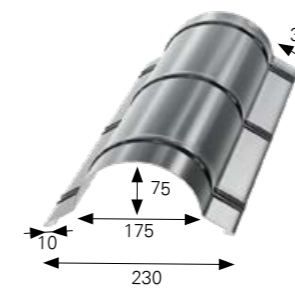
NEAR-WALL WORKING I



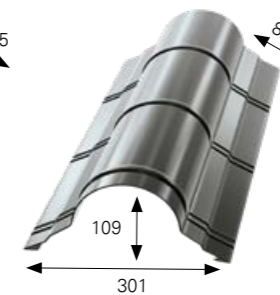
NEAR-WALL WORKING II



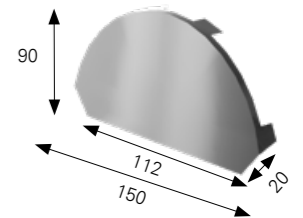
TRAPEZOID RIDGE TILE



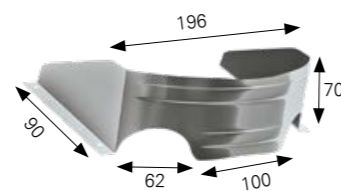
BARREL-SHAPED RIDGE TILE



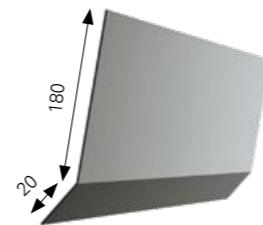
WIDE RIDGE TILE



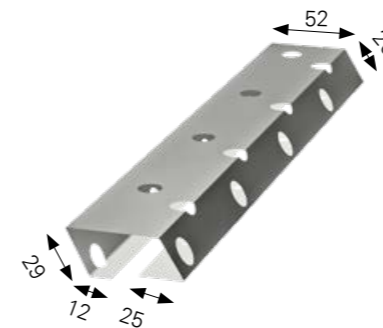
BOTTOM OF THE BARREL RIDGE TILE



SNOW GUARDS



WIND BRACE EXTENSION



UNIVERSAL VENTILATION FLASHING



HIP TILE ENDING

# Flashing and accessories

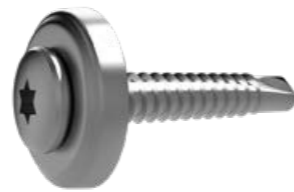
## Accessories

Accessories are available to complete the BLACHPROFIL 2® offer. They enabling a roof or façade to be professionally assembled and protected. We stock products from renowned manufacturers on a permanent basis. Our offer includes:

- tapes (including the expansion tapes),
- seals,
- fastening systems,
- roofwork silicone,
- ventilation chimney,
- leak stoppers,
- sealing tape,
- roof membranes
- TORX screws.



TORX screw made of from low-carbon steel with an EPDM gasket for fixing the sheets to the wooden decking base, dedicated to modular steel sheet roof tiles (MODULAR SERIES) and compact (COMPACT SERIES) roofing tiles. The screw is also designed to connect the sheets together on vertical ribs. The basic benefit is the ergonomic shape of the head because of due to which the screw is less visible and ensure ensures the aesthetic appearance of the whole roof. The screws are available in the following [RAL] colours: 3009, 7016, 7024, 8004, 8017, 9005.



## Roof communication system

The Blachprofil 2® roof communication system is comprised of roof elements which, once installed, facilitate safe access to chimneys, ventilators and antennas. The access is available all year round, even when snow has accumulated on the roof. The BLACHPROFIL 2® roof communication system also eliminates the risk of mechanical damage (indenting) to the roofing.

surface eliminates the effects of snow and icing, as well as preventing people moving about on the roof from slipping.

The BLACHPROFIL 2® roof communication system is offered in a rich palette of colours, allowing colour synchronisation of the roofing, the chimney-sweeping benches and other structural elements.

All the elements listed are made of high-grade, galvanised and powder-coated steel. They guarantee a long service life, without the need to repaint or repair corrosion-related defects. They are constructed to bear heavy wind loads. The specially designed ribbed

- Our offer includes:
- chimneysweep toe holds
  - chimneysweep foot-plates
  - snow guards



## Ventilation chimneys and roof windows

Proper roof ventilation is crucial for the draining of excess steam from the building, thus preventing condensation in rooms.

Our offer includes ventilation chimneys and a complete set of accessories, which facilitate an air-tight installation on a roof slope, as well as additional elements: antenna penetrations and ventilators.

Each model of a ventilation chimney has been specifically adapted for installation on a particular type of roofing:

- chimneys of metal sheet modular roofing tiles,
- chimneys of metal sheet compact and traditional roofing tiles,
- chimneys dedicated for flat cladding, box profile sheets and LAMBDA® 2.0 roof panels.

The chimneys in our



catalogue are also available in the version with additional insulation that prevents condensation of steam inside a ventilation duct. They are particularly recommended for the ventilating of rooms with high humidity concentrations, such as kitchens, bathrooms or garages.

Installing BLACHPROFIL 2® roof windows allows for loft space to be developed,

providing its complete illumination. There are BLACHPROFIL 2® windows to satisfy our clients' requirements and expectations, regardless of the angle of incline or the distance of the rafters. We also offer special windows for rooms with higher moisture levels and very low angles of incline, as well as electronically-controlled windows.



Printing technology does not have the capability of reproducing coating colours precisely. The colours shown here are intended for the orientation purposes only and may vary from those of the coatings themselves.

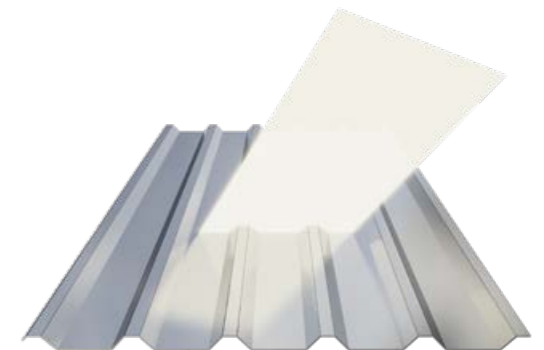


The possibility of rotating the window simplifies the cleaning process, while the appropriate protection of the wood, carried out during the production process, guarantees a long service life, without the need for additional maintenance.

## Skylights

Skylights are trapezoid sheet profiles made of sun-ray permeable polycarbonate. They are used to light up buildings. Their great advantages include lower cost compared to their glazed counterparts, and the

option to install in cold halls. Available profiles: T18, T18 ECO, T35.





**5**



# **TECHNICAL INFORMATION AND CONTACT**

- 50 ANTI-CONDENSATION COATING**
- 52 COLOURS**
- 54 CONTACT**

# ANTI-CONDENSATION COATING



## DR!PSTOP® anti-condensation coating

Condensation of water vapour is a phenomenon that occurs with uninsulated steel roofs. It can lead to the appearance of specific problems, such as corrosion, attic moisture, and damage to materials below. BLACHPROFIL 2® offers a simple, economical, and effective way to deal with ceiling drip: the application of DR!PSTOP® anti-condensation coating. This self-adhesive membrane is applied to the underside of the sheet metal. The main advantages of this technology are:

- absorption of moisture appearing on the interior side of the roof resulting from water vapour condensation,
- additional protection against processes of corrosion (especially in buildings with active chemical environments, such as livestock facilities),
- higher resistance than standard insulation and steam barriers, does not degrade, resistant to tearing,
- easy to clean using ordinary cleaning equipment (hose or pressure washer),
- increase in acoustic insulation of roof,
- non-flammable, resistant to bacterial degradation.

## SOUNDCONTROL® sound-absorbing coating

The use of the SOUNDCONTROL® sound-absorbing coating on steel roof and facade coverings results in a significant improving of the level of acoustic insulating power. Consequently, the noise generated by atmospheric precipitation falling on the covering, and sound propagation inside the building, are reduced. Roof coverings with the SOUNDCONTROL® coating are applied in all types of facilities that require high acoustic standards, resulting from their size or purpose, such as: production halls, sports arena, agricultural facilities, and residential buildings. The SOUNDCONTROL® coating can also function as an anti-

condensation membrane, since it features very high properties, concerning moisture absorption. Installation guidelines and requirements concerning ventilation in the building are the same, as for the DR!PSTOP® anti-condensation coating described below.

Anti-condensation coating is applied on flat sheet strip before profiling. It provides perfect adhering across the whole roofing.

## Application

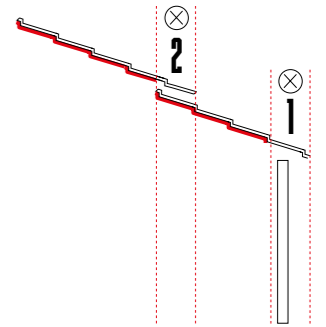
DR!PSTOP® anti-drip coating is used in every type of construction with metal roofing. These include residential and industrial construction, sports facilities, farm buildings and every type of shelter and awning (such as petrol stations). We can use

sheets with the DR!PSTOP® coating to manufacture any of the steel roof tile or trapezoid sheet profiles available in our offering. For roof panels installed on battens, we recommend using the SOUNDCONTROL® coating.

## Assembly guidelines:

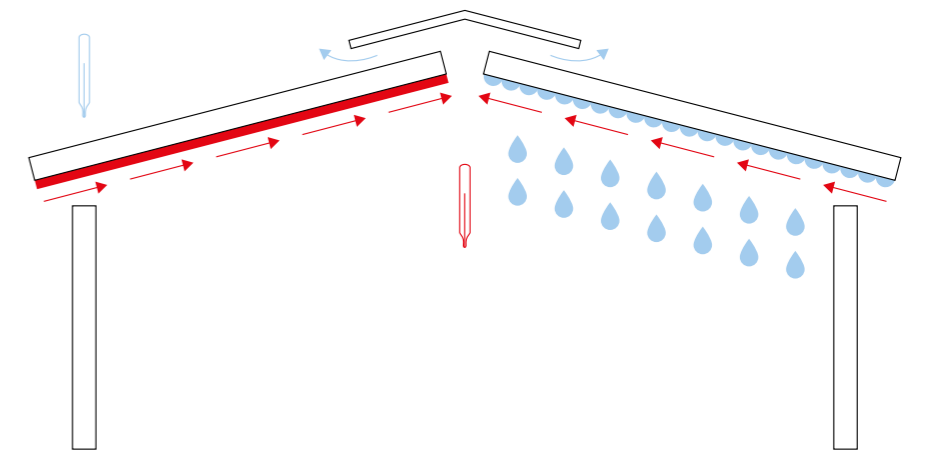
During the assembly, the DR!PSTOP® anti-condensation coating must be removed from places which do not allow for the outflow of moist air. Most of all, this applies to:

1. Fragments of roofing directly above the wall and outside the building's limits,
2. Places where sheets overlap – in case where the roofing consists of several sheets joined by length.



## Properties

The process of vapour condensation begins when the atmospheric conditions reach the dew point – that is, when the temperature and humidity reach the point at which water in the atmosphere begins to form droplets. This typically occurs at sunset. At night, the water vapour drips from uninsulated roofing. The anti-condensation coating is a membrane with specially-designed pockets that trap water, on one hand preventing them from dripping, and on the other hand insulating the roofing from direct contact. During the day the moisture evaporates back into the atmosphere.



**WARNING!** Binding is permanent. DR!PSTOP® material cannot be removed and applied again. When using DR!PSTOP® on industrial buildings, it is recommended to wash it with a fungicidal product

at least once a year. During the roofing's assembly the phenomenon of capillary action. Hence, the DR!PSTOP® should be manually removed around the eaves and ridges (minimum clearance of 10 cm). The sheets with the

applied anticondensation coating should stick closely to the structure's props and frames. Therefore, regardless of the profile, they should be mounted to the props in each lower wave.

# COLOURS

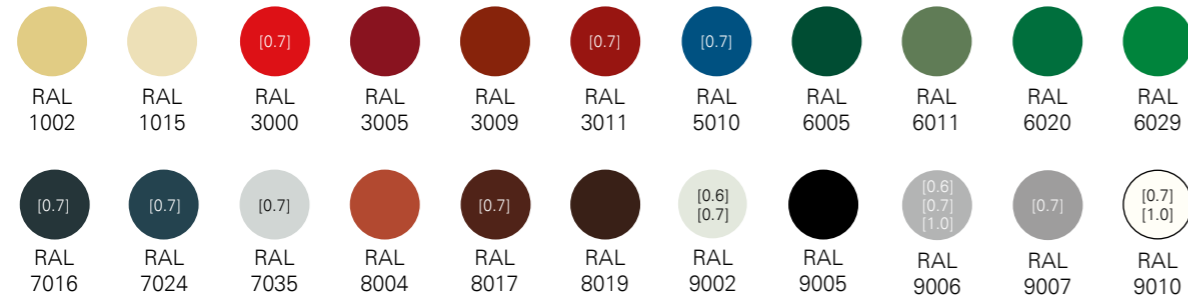


Non standard colours and coatings, other than the ones in the presented range, are also available upon request.



Printing technology does not have the capability of reproducing coating colours precisely. The colours shown here are intended for the orientation purposes only and may vary from those of the coatings themselves.

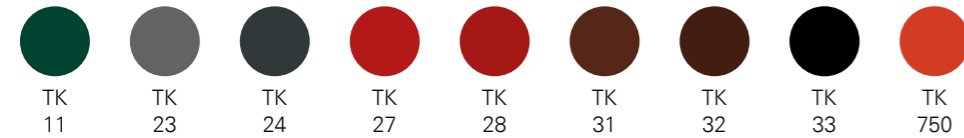
## POLIESTER Standard [RAL]



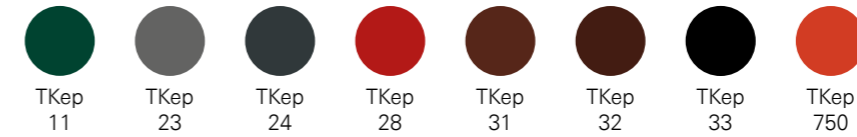
## Metallic coating



## MAT 35 Standard [TK]



## MAT 35 ZM [TKep]



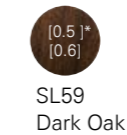
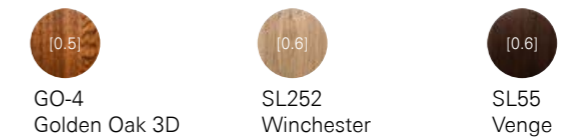
## HERCULIT® [HC]



## ICE COVER® ZM [ICep]



## Coated woodgrain steel sheets MULTILAYER [SP35/MULTI] [available thicknesses]



\*Also available in a double-coated version: SH59/SH59

\*Also available in a double-coated version: SH65/SH65

	Standard sheet thickness is 0.5 mm
[0.6]	Material also available with the thickness of 0.6 mm
[0.7]	Material also available with the thickness of 0.7 mm
[0.8]	Material also available with the thickness of 0.8 mm
[1.0]	Material also available with the thickness of 1.0 mm

## Contact

### BLACHPROFIL 2® SP. Z O.O.

#### Manufacturing and Logistics Centre

32-566 Alwernia  
Grojec, ul. Grojecka 39

tel. +48 12 628 03 00  
fax +48 12 628 03 04  
e-mail: [grojec@bp2.pl](mailto:grojec@bp2.pl)

#### Production plant (construction profiles)

41-303 Dąbrowa Górnicza  
ul. Budowlanych 10

tel. +48 32 213 33 10  
fax +48 32 213 33 60  
e-mail: [dabrowa@bp2.pl](mailto:dabrowa@bp2.pl)

[www.bp2.eu](http://www.bp2.eu)

### S.C. IMPRO® S.R.L.

#### Manufacturing and Logistics Centre

Str. Leonardo da Vinci nr 15  
Jucu Hergheleie, TETAROM III Jud. Cluj

#### Production plant (sandwich panels)

DDN 59 km 8+550 m stânga,  
Parcul Industrial INCONTRO  
307221 Chişoda, Jud. Timiș.

[www.impro.ro](http://www.impro.ro)



[www.facebook.com/blachprofil2](https://www.facebook.com/blachprofil2)



[www.instagram.com/blachprofil2](https://www.instagram.com/blachprofil2)



[www.linkedin.com/company/blachprofil-2](https://www.linkedin.com/company/blachprofil-2)



[bit.do/blachprofil](https://bit.do/blachprofil)

## Notes

All numerical values and physical and chemical properties of the products included in the catalogue are provided for orientation and visual purposes only. BLACHPROFIL 2® reserves the right to introduce improvements and changes to the technical parameters of the products. The catalogue may include mistakes or errors that occurred during editing and printing.

This catalogue is an invitation to submit an offer within the meaning of art. 14 paragraph 2 of the Convention on Contracts for the International Sale of Goods.  
Copyright © BLACHPROFIL 2® 2020. All rights reserved.

